

# Express Surcharges

Board type	Production time* (in WD)													
	2	3	4	5	6	7	8	9	10	11	12	13	14	45
PROTOTYPES 1–8 layers (order size up to 0.5 m <sup>2</sup> )	100 %	80 %	40 %	0	0	0	0	0	0	×	×	×	×	
SERIES 1–8 layers (order size 0.5–1.5 m <sup>2</sup> )	200 %	100 %	80 %	60 %	40 %	20 %	0	0	0	×	×	×	×	
ADVANCED PROTOYPES (10L+, seq. lam., impedance, via filling, IPC3)	×	200 %	100 %	80 %	40 %	0	0	0	0	×	×	×	×	
ADVANCED SERIES (10L+, seq. lam., impedance, via filling, IPC3)	×	300 %	200 %	100 %	80 %	60 %	40 %	20 %	0	×	×	×	×	
FLEX PROTOTYPES (order up to 0,5m <sup>2</sup> )	×	×	×	×	×	×	100 %	60 %	0	×	×	×	×	
FLEX SERIES (order size above 0,5m <sup>2</sup> )	×	×	×	×	×	×	×	100 %	60 %	40 %	0	×	×	
RIGID - FLEX PROTOTYPES (order up to 0,5m <sup>2</sup> )	×	×	×	×	×	×	×	×	100 %	60 %	0	×	×	
RIGID - FLEX SERIES (order size above 0,5m <sup>2</sup> )	×	×	×	×	×	×	×	×	100 %	80 %	60 %	40 %	0 %	
4-16L LARGE SERIES (order size above 10m <sup>2</sup> )	EXPRESS LEAD TIME DIFFERS (RFQ NEEDED)													0%

\*If we receive before 10:00 a.m. we count that day as a first WD.  
 Example: 2WD express order received at 9:30 a.m. – we will send board out next working day.

**ADVANCED** – boards with ten or more layers or boards with following technologies:  
 controlled impedance, via filling, sequential lamination, IPC class 3.