Data Format

Single panel

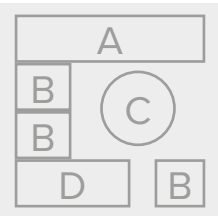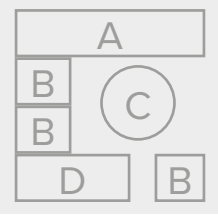|	the closest track to PCB edge	space between pcbs	track width to define dimension	recommended technological frame
Scoring	0.50 mm	0.0 mm	0.20 mm	5–10 mm
Routing	0.20 mm	2.0 mm	0.20 mm	10 mm

Multipanel with routing tabs or scoring

	the closest track to PCB edge	space between pcbs	track width to define dimension	recommended technological frame
Scoring	0.50 mm	10.0 mm	0.20 mm	5–10 mm
Routing	0.20 mm	2 mm	0.20 mm	10 mm

Multipanel routing to single pcb

	the closest track to PCB edge	space between pcbs	track width to define dimension	recommended technological frame
Routing	0.20 mm	4.50 mm	0.20 mm	–